## Permatex Steel Weld (Hardener) ITW Polymers & Fluids

Chemwatch: **5613-65** 

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

#### Chemwatch Hazard Alert Code: 3

Issue Date: **14/03/2024**Print Date: **14/03/2024**S.GHS.AUS.EN

#### SECTION 1 Identification of the substance / mixture and of the company / undertaking

#### **Product Identifier**

Version No: 3.1

Product name	Permatex Steel Weld (Hardener)
Chemical Name	Not Applicable
Synonyms	PX84109; PX84209
Proper shipping name	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains 2,4,6-tris[(dimethylamino)methyl]phenol)
Chemical formula	Not Applicable
Other means of identification	Not Available

#### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Epoxy curing agent.
Kelevani luentineu uses	Use according to manufacturer's directions.

#### Details of the manufacturer or supplier of the safety data sheet

Registered company name	ITW Polymers & Fluids	ITW Polymers & Fluids NZ
Address	100 Hassall New South Wales 2164 Australia	Unit 2/38 Trugood Drive 2013 New Zealand
Telephone	+61 2 9757 8800	+64 9272 1940
Fax	Not Available	Not Available
Website	Not Available	Not Available
Email	orders@itwpf.com.au	info@aamtech.co.nz

#### **Emergency telephone number**

Association / Organisation	Chemwatch	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone numbers	1800 951 288	+61 1800 951 288
Other emergency telephone numbers	+61 2 9186 1132	+61 3 9573 3188

Once connected and if the message is not in your preferred language then please dial 01

#### **SECTION 2 Hazards identification**

#### Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable		
Classification [1]	Corrosive to Metals Category 1, Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 1C, Serious Eye Damage/Eye Irritation Category 1		
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI		

#### Label elements

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#### Permatex Steel Weld (Hardener)

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Hazard pictogram(s)





Signal word

#### Hazard statement(s)

H290	May be corrosive to metals.	
H302	Harmful if swallowed.	
H314	Causes severe skin burns and eye damage.	

#### Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.	
P102	Keep out of reach of children.	
P103	P103 Read carefully and follow all instructions.	

#### Precautionary statement(s) Prevention

P260	Do not breathe mist/vapours/spray.	
P264	Wash all exposed external body areas thoroughly after handling.	
P280	Wear protective gloves, protective clothing, eye protection and face protection.	
P234	Keep only in original packaging.	

#### Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If more than 15 mins from Doctor, INDUCE VOMITING (if conscious).	
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].	
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue		
P310	Immediately call a POISON CENTER/doctor/physician/first aider.	

#### Precautionary statement(s) Storage

P405	Store locked up.	

#### Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
1 30 1	Dispose of contents/container to authorised nazardous of special waste collection point in accordance with any local regulation.

#### **SECTION 3 Composition / information on ingredients**

#### **Substances**

See section below for composition of Mixtures

#### **Mixtures**

CAS No	%[weight]	Name
1317-65-3	15-40	limestone
90-72-2	10-30	2,4,6-tris[(dimethylamino)methyl]phenol
14808-60-7	0.1-1	silica crystalline - quartz
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available	

#### **SECTION 4 First aid measures**

#### Description of first aid measures

**Eye Contact** 

If this product comes in contact with the eyes:

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	<ul> <li>Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>Transport to hospital or doctor without delay.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
Skin Contact	If skin or hair contact occurs:  Immediately flush body and clothes with large amounts of water, using safety shower if available.  Quickly remove all contaminated clothing, including footwear.  Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.  Transport to hospital, or doctor.
Inhalation	<ul> <li>If fumes or combustion products are inhaled remove from contaminated area.</li> <li>Lay patient down. Keep warm and rested.</li> <li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>Transport to hospital, or doctor.</li> </ul>
Ingestion	<ul> <li>For advice, contact a Poisons Information Centre or a doctor at once.</li> <li>Urgent hospital treatment is likely to be needed.</li> <li>If swallowed do NOT induce vomiting.</li> <li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>Observe the patient carefully.</li> <li>Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>Transport to hospital or doctor without delay.</li> </ul>

#### Indication of any immediate medical attention and special treatment needed

For acute or short-term repeated exposures to highly alkaline materials:

- \* Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- \* The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into

Alkalis continue to cause damage after exposure.

#### INGESTION:

Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- Neutralising agents should never be given since exothermic heat reaction may compound injury.
- \* Catharsis and emesis are absolutely contra-indicated.
- \* Activated charcoal does not absorb alkali.
- \* Gastric lavage should not be used.

Supportive care involves the following:

- Withhold oral feedings initially.
- If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- ▶ Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

#### SKIN AND EYE:

Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

Treat symptomatically.

#### **SECTION 5 Firefighting measures**

### **Extinguishing media**

- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- Carbon dioxide.

#### Special hazards arising from the substrate or mixture

#### Fire Incompatibility

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may

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#### **Permatex Steel Weld (Hardener)**

Advice for firefighters

Fire Fighting	<ul> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear full body protective clothing with breathing apparatus.</li> <li>Prevent, by any means available, spillage from entering drains or water course.</li> <li>Use water delivered as a fine spray to control fire and cool adjacent area.</li> </ul>
Fire/Explosion Hazard	<ul> <li>Combustible.</li> <li>Slight fire hazard when exposed to heat or flame.</li> <li>Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>Combustion products include:</li> <li>carbon dioxide (CO2)</li> <li>nitrogen oxides (NOx)</li> <li>silicon dioxide (SiO2)</li> <li>other pyrolysis products typical of burning organic material.</li> <li>May emit poisonous fumes.</li> <li>May emit corrosive fumes.</li> </ul>
HAZCHEM	2X

#### **SECTION 6 Accidental release measures**

#### Personal precautions, protective equipment and emergency procedures

See section 8

#### **Environmental precautions**

See section 12

#### Methods and material for containment and cleaning up

Minor Spills	<ul> <li>Remove all ignition sources.</li> <li>Clean up all spills immediately.</li> <li>Avoid breathing vapours and contact with skin and eyes.</li> <li>Control personal contact with the substance, by using protective equipment.</li> </ul>
Major Spills	<ul> <li>Clear area of personnel and move upwind.</li> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear full body protective clothing with breathing apparatus.</li> <li>Prevent, by all means available, spillage from entering drains or water courses.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

#### **SECTION 7 Handling and storage**

#### Precautions for safe handling

Safe handling	<ul> <li>DO NOT allow clothing wet with material to stay in contact with skin</li> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of exposure occurs.</li> <li>Use in a well-ventilated area.</li> <li>Prevent concentration in hollows and sumps.</li> </ul>
Other information	<ul> <li>Store in original containers.</li> <li>Keep containers securely sealed.</li> <li>No smoking, naked lights or ignition sources.</li> <li>Store in a cool, dry, well-ventilated area.</li> </ul>

#### Conditions for safe storage, including any incompatibilities

Suitable container	<ul> <li>Metal can or drum</li> <li>Packaging as recommended by manufacturer.</li> <li>Check all containers are clearly labelled and free from leaks.</li> </ul>
Storage incompatibility	<ul> <li>Avoid strong acids, bases.</li> <li>Avoid reaction with oxidising agents</li> </ul>

#### **SECTION 8 Exposure controls / personal protection**

#### **Control parameters**

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Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	limestone	Calcium carbonate	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica crystalline - quartz	Silica - Crystalline: Quartz (respirable dust)	0.05 mg/m3	Not Available	Not Available	Not Available

#### **Emergency Limits**

Ingredient	TEEL-1	TEEL-2	TEEL-3
limestone	45 mg/m3	210 mg/m3	1,300 mg/m3
2,4,6- tris[(dimethylamino)methyl]phenol	6.5 mg/m3	72 mg/m3	430 mg/m3
silica crystalline - quartz	0.075 mg/m3	33 mg/m3	200 mg/m3

Ingredient	Original IDLH	Revised IDLH
limestone	Not Available	Not Available
2,4,6- tris[(dimethylamino)methyl]phenol	Not Available	Not Available
silica crystalline - quartz	25 mg/m3 / 50 mg/m3	Not Available

#### **Exposure controls**

#### Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Individual protection measures, such as personal protective equipment









#### Eye and face protection

- Chemical goggles.
- Full face shield may be required for supplementary but never for primary protection of eyes.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.

#### Skin protection

#### See Hand protection below

- Wear chemical protective gloves, e.g. PVC.
- Wear safety footwear or safety gumboots, e.g. Rubber
- When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

#### NOTE:

#### Hands/feet protection

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care.

#### **Body protection**

See Other protection below

#### Other protection

- Overalls.
- P.V.C apron.
- Barrier cream. Skin cleansing cream.

#### Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

· Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.

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- \* The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

#### **SECTION 9 Physical and chemical properties**

#### Information on basic physical and chemical properties

Appearance	Viscous white liquid with mercaptan odour, immiscible in water.		
Physical state	Liquid	Relative density (Water = 1)	1.13
Odour	Characteristic	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	>93	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	<0	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	>1	VOC g/L	0

#### **SECTION 10 Stability and reactivity**

Reactivity	See section 7
Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

#### **SECTION 11 Toxicological information**

#### Information on toxicological effects

Inhaled	Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.  Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.  The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion.
Skin Contact	The material can produce chemical burns following direct contact with the skin.  Open cuts, abraded or irritated skin should not be exposed to this material  Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects.

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Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Skin contact with the material may be harmful; systemic effects may result following absorption. The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. Eye If applied to the eyes, this material causes severe eye damage. Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Strong evidence exists that this substance may cause irreversible mutations (though not lethal) even following a single exposure. There is sufficient evidence to suggest that this material directly causes cancer in humans. Chronic This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. There is limited evidence that, skin contact with this product is more likely to cause a sensitisation reaction in some persons compared to the general population.

	TOXICITY	IRRITATION		
Permatex Steel Weld (Hardener)	Not Available	Not Available		
	TOXICITY	IRRITATION		
Propostores	Oral (Rat) LD50: 6450 mg/kg <sup>[2]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>		
limestone		Skin (rabbit): 500 mg/24h-moderate		
		Skin: no adverse effect observed (not irritating) <sup>[1]</sup>		
2,4,6-	TOXICITY	IRRITATION		
	dermal (rat) LD50: >973 mg/kg <sup>[1]</sup>	Eye (rabbit): 0.05 mg/24h - SEVERE [Rohm & Haas Henkel]* [Ciba]		
tris[(dimethylamino)methyl]phenol	Oral (Rat) LD50: 1200 mg/kg <sup>[2]</sup>	Eye: adverse effect observed (irreversible damage) <sup>[1]</sup>		
		Skin (rabbit): 2 mg/24h - SEVERE		
		Skin: adverse effect observed (corrosive) <sup>[1]</sup>		
	TOXICITY	IRRITATION		
silica crystalline - quartz	Oral (Rat) LD50: 500 mg/kg <sup>[2]</sup>	Not Available		

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

#### LIMESTONE

Eye (rabbit) 0.75: mg/24h - No evidence of carcinogenic properties. No evidence of mutagenic or teratogenic effects

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Overexposure to most of these materials may cause adverse health effects.

Many amine-based compounds can cause release of histamines, which, in turn, can trigger allergic and other physiological effects, including constriction of the bronchi or asthma and inflammation of the cavity of the nose. Whole-body symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, rapid heartbeat, itching, reddening of the skin, urticaria (hives) and swelling of the face, which are usually transient. There are generally four routes of possible or potential exposure: inhalation, skin contact, eye contact, and swallowing.

### 2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL

Inhalation: Inhaling vapours may result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs. Higher concentrations of certain amines can produce severe respiratory irritation, characterized by discharge from the nose, coughing, difficulty in breathing and chest pain. Chronic exposure via inhalation may cause headache, nausea, vomiting, drowsiness, sore throat, inflammation of the bronchi and lungs, and possible lung damage. No significant acute toxicological data identified in literature search. The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.

Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.

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**WARNING:** For inhalation exposure <u>ONLY</u>: This substance has been classified by the IARC as Group 1: **CARCINOGENIC TO HUMANS** 

#### SILICA CRYSTALLINE - QUARTZ

The International Agency for Research on Cancer (IARC) has classified occupational exposures to **respirable** (<5 um) crystalline silica as being carcinogenic to humans . This classification is based on what IARC considered sufficient evidence from epidemiological studies of humans for the carcinogenicity of inhaled silica in the forms of quartz and cristobalite. Crystalline silica is also known to cause silicosis, a non-cancerous lung disease.

Intermittent exposure produces; focal fibrosis, (pneumoconiosis), cough, dyspnoea, liver tumours.

\* Millions of particles per cubic foot (based on impinger samples counted by light field techniques).

NOTE: the physical nature of quartz in the product determines whether it is likely to present a chronic health problem. To be a hazard the material must enter the breathing zone as respirable particles.

## LIMESTONE & 2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

Acute Toxicity	~	Carcinogenicity	×
Skin Irritation/Corrosion	<b>~</b>	Reproductivity	×
Serious Eye Damage/Irritation	<b>~</b>	STOT - Single Exposure	×
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

**Legend: X** − Data either not available or does not fill the criteria for classification

✓ – Data available to make classification

#### **SECTION 12 Ecological information**

#### **Toxicity**

Endpoint Test Duration (hr) Species	Value	Source
Not Available Not Available Not Available	Not Available	Not Available
Endpoint Test Duration (hr) Species	/alue	Source
EC50 72h Algae or other aquatic plants	>14mg/l	2
NOEC(ECx) 1h Fish	1-320mg/l	4
LC50 96h Fish	>165200mg/L	4
Endpoint Test Duration (hr) Species	Value	Source
EC50 48h Crustacea	>100mg/l	2
EC50 72h Algae or other aquatic plants	2.8mg/l	2
EC50(ECx) 24h Crustacea	280mg/l	Not Available
LC50 96h Fish	1000mg/l	Not Available
Endpoint Test Duration (hr) Species	Value	Source
Not Available Not Available Not Available	Not Available	Not Available
Not Not Available Not Available	Not Avail	lable

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

#### DO NOT discharge into sewer or waterways.

#### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air	
2,4,6- tris[(dimethylamino)methyl]phenol	HIGH	HIGH	

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#### **Bioaccumulative potential**

Ingredient	Bioaccumulation
2,4,6- tris[(dimethylamino)methyl]phenol	LOW (LogKOW = 0.773)

#### Mobility in soil

Ingredient	Mobility
2,4,6- tris[(dimethylamino)methyl]phenol	LOW (Log KOC = 15130)

#### **SECTION 13 Disposal considerations**

#### Waste treatment methods

**Product / Packaging** 

disposal

- Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

#### Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.
- ► Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- ▶ Treat and neutralise at an approved treatment plant.
- Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material)

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ► Reduction
- ► Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.

#### **SECTION 14 Transport information**

#### **Labels Required**



#### Land transport (ADG)

14.1. UN number or ID number	2735		
14.2. UN proper shipping name	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains 2,4,6-tris[(dimethylamino)methyl]phenol)		
14.3. Transport hazard class(es)	Class Subsidiary Hazard	8 Not Applicable	
14.4. Packing group	Ш		

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14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Special provisions Limited quantity	223 274 5 L

#### Air transport (ICAO-IATA / DGR)

14.1. UN number	2735			
14.2. UN proper shipping name	Polyamines, liquid, corrosive, n.o.s. * (contains 2,4,6-tris[(dimethylamino)methyl]phenol)			
	ICAO/IATA Class	8		
14.3. Transport hazard class(es)	ICAO / IATA Subsidiary Hazard	Not Applicable		
olass(cs)	ERG Code	8L		
14.4. Packing group	III			
14.5. Environmental hazard	Not Applicable			
	Special provisions		A3 A803	
	Cargo Only Packing Instructions		856	
	Cargo Only Maximum Qty / Pack		60 L	
14.6. Special precautions for user	Passenger and Cargo Packing In	Passenger and Cargo Packing Instructions		
	Passenger and Cargo Maximum Qty / Pack		5 L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y841	
	Passenger and Cargo Limited Ma	1 L		

#### Sea transport (IMDG-Code / GGVSee)

14.1. UN number	2735		
14.2. UN proper shipping name	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains 2,4,6-tris[(dimethylamino)methyl]phenol)		
14.3. Transport hazard class(es)	IMDG Class     8       IMDG Subsidiary Hazard     Not Applicable		
14.4. Packing group	III		
14.5 Environmental hazard	Not Applicable		
14.6. Special precautions for user	EMS Number Special provisions Limited Quantities	F-A , \$ 223 2' 5 L	

#### 14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

#### 14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
limestone	Not Available
2,4,6- tris[(dimethylamino)methyl]phenol	Not Available
silica crystalline - quartz	Not Available

#### 14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
limestone	Not Available
2,4,6- tris[(dimethylamino)methyl]phenol	Not Available

#### Permatex Steel Weld (Hardener)

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Product name	Ship Type
silica crystalline - quartz	Not Available

#### **SECTION 15 Regulatory information**

#### Safety, health and environmental regulations / legislation specific for the substance or mixture

#### limestone is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

#### 2,4,6-tris[(dimethylamino)methyl]phenol is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

#### silica crystalline - quartz is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Model Work Health and Safety Regulations - Hazardous chemicals (other than lead) requiring health monitoring

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans

#### **Additional Regulatory Information**

Not Applicable

#### **National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (2,4,6-tris[(dimethylamino)methyl]phenol; silica crystalline - quartz)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

#### **SECTION 16 Other information**

Revision Date	14/03/2024
Initial Date	09/06/2023

#### **SDS Version Summary**

Version	Date of Update	Sections Updated
3.1	14/03/2024	Physical and chemical properties - Appearance, Hazards identification - Classification, Identification of the

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#### **Permatex Steel Weld (Hardener)**

Version	Date of Update	Sections Updated
		substance / mixture and of the company / undertaking - Synonyms, Name

#### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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TEL (+61 3) 9572 4700.

# Permatex Steel Weld (Resin) ITW Polymers & Fluids

Chemwatch: 5613-64
Version No: 4.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

#### Chemwatch Hazard Alert Code: 3

Issue Date: **14/03/2024**Print Date: **14/03/2024**S.GHS.AUS.EN

#### SECTION 1 Identification of the substance / mixture and of the company / undertaking

#### **Product Identifier**

Product name	Permatex Steel Weld (Resin)
Chemical Name	Not Applicable
Synonyms	PX84109; PX84209
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A diglycidyl ether)
Chemical formula	Not Applicable
Other means of identification	Not Available

#### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Epoxy Resin.
Relevant identified uses	Use according to manufacturer's directions.

#### Details of the manufacturer or supplier of the safety data sheet

Registered company name	ITW Polymers & Fluids	ITW Polymers & Fluids NZ
Address	100 Hassall New South Wales 2164 Australia	Unit 2/38 Trugood Drive 2013 New Zealand
Telephone	+61 2 9757 8800	+64 9272 1940
Fax	Not Available	Not Available
Website	Not Available	Not Available
Email	orders@itwpf.com.au	info@aamtech.co.nz

#### **Emergency telephone number**

Association / Organisation	Chemwatch	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone numbers	1800 951 288	+61 1800 951 288
Other emergency telephone numbers	+61 2 9186 1132	+61 3 9573 3188

Once connected and if the message is not in your preferred language then please dial 01

### **SECTION 2 Hazards identification**

#### Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	S5
Classification <sup>[1]</sup>	Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

#### Label elements

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#### Permatex Steel Weld (Resin)

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Signal word

Danger

#### Hazard statement(s)

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
AUH019	May form explosive peroxides.

#### Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.	
P102	Keep out of reach of children.	
P103	Read carefully and follow all instructions.	

#### Precautionary statement(s) Prevention

P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P261	Avoid breathing mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.

#### Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.				
P310	Immediately call a POISON CENTER/doctor/physician/first aider.				
P302+P352	IF ON SKIN: Wash with plenty of water.				
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.				

#### Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

#### Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

#### **SECTION 3 Composition / information on ingredients**

#### **Substances**

See section below for composition of Mixtures

#### **Mixtures**

CAS No	%[weight]	Name			
1675-54-3	30-60	bisphenol A diglycidyl ether			
1317-65-3	10-30	limestone			
7439-89-6	10-30	<u>iron</u>			
7440-21-3	1-10	silicon			
17557-23-2	1-5	neopentyl glycol diglycidyl ether			

1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 -Annex VI; 4. Classification drawn from C&L; \* EU IOELVs available

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#### **SECTION 4 First aid measures**

Description of first aid me	easures
Eye Contact	If this product comes in contact with the eyes:  Immediately hold eyelids apart and flush the eye continuously with running water.  Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.  Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.  Transport to hospital or doctor without delay.  Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs:  Immediately remove all contaminated clothing, including footwear.  Flush skin and hair with running water (and soap if available).  Seek medical attention in event of irritation.
Inhalation	<ul> <li>If fumes or combustion products are inhaled remove from contaminated area.</li> <li>Lay patient down. Keep warm and rested.</li> <li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>Transport to hospital, or doctor, without delay.</li> </ul>
Ingestion	<ul> <li>Immediately give a glass of water.</li> <li>First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> </ul>

#### Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

#### **SECTION 5 Firefighting measures**

#### **Extinguishing media**

▶ DO NOT use halogenated fire extinguishing agents.

#### Special hazards arising from the substrate or mixture

Fire Incompatibility
Fire Incompatibility

- ▶ Reacts with acids producing flammable / explosive hydrogen (H2) gas
- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

#### Advice for firefighters

Fire Fighting	<ul> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear full body protective clothing with breathing apparatus.</li> <li>Prevent, by any means available, spillage from entering drains or water course.</li> <li>Use water delivered as a fine spray to control fire and cool adjacent area.</li> </ul>
Fire/Explosion Hazard	Combustion products include: carbon dioxide (CO2) aldehydes silicon dioxide (SiO2) metal oxides other pyrolysis products typical of burning organic material. May emit poisonous fumes. May emit corrosive fumes.  Lead to combustible. Lead to the pyrolysis products typical of burning organic material.  May emit poisonous fumes.  Lead to combustible. Lead to combustible to combustion. Leading to violent rupture of containers. Lead to combustion, may emit toxic fumes of carbon monoxide (CO).
HAZCHEM	•3Z

#### **SECTION 6 Accidental release measures**

#### Personal precautions, protective equipment and emergency procedures

See section 8

#### **Environmental precautions**

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Permatex Steel Weld (Resin)

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See section 12

#### Methods and material for containment and cleaning up

Minor Spills	<ul> <li>In the event of a spill of a reactive diluent, the focus is on containing the spill to prevent contamination of soil and surface or ground water.</li> <li>If irritating vapors are present, an approved air-purifying respirator with organic vapor canister is recommended for cleaning up spills and leaks.</li> <li>For small spills, reactive diluents should be absorbed with sand.</li> <li>Remove all ignition sources.</li> <li>Clean up all spills immediately.</li> <li>Avoid breathing vapours and contact with skin and eyes.</li> <li>Control personal contact with the substance, by using protective equipment.</li> </ul>
Major Spills	Industrial spills or releases of reactive diluents are infrequent and generally contained. If a large spill does occur, the material should be captured, collected, and reprocessed or disposed of according to applicable governmental requirements.  An approved air-purifying respirator with organic-vapor canister is recommended for emergency work.  Moderate hazard.  Clear area of personnel and move upwind.  Alert Fire Brigade and tell them location and nature of hazard.  Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

#### **SECTION 7 Handling and storage**

#### Precautions for safe handling

- resultations for suite municipality	9
Safe handling	<ul> <li>DO NOT allow clothing wet with material to stay in contact with skin</li> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of exposure occurs.</li> <li>Use in a well-ventilated area.</li> <li>Prevent concentration in hollows and sumps.</li> </ul>
Other information	<ul> <li>Store in original containers.</li> <li>Keep containers securely sealed.</li> <li>No smoking, naked lights or ignition sources.</li> <li>Store in a cool, dry, well-ventilated area.</li> </ul>

#### Conditions for safe storage, including any incompatibilities

Suitable container	<ul> <li>Metal can or drum</li> <li>Packaging as recommended by manufacturer.</li> <li>Check all containers are clearly labelled and free from leaks.</li> </ul>			
Storage incompatibility	<ul> <li>Avoid strong acids, bases.</li> <li>Avoid reaction with oxidising agents</li> </ul>			

#### **SECTION 8 Exposure controls / personal protection**

#### **Control parameters**

#### Occupational Exposure Limits (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	limestone	Calcium carbonate	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silicon	Silicon	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.

#### Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
bisphenol A diglycidyl ether	39 mg/m3	430 mg/m3	2,600 mg/m3
bisphenol A diglycidyl ether	90 mg/m3	990 mg/m3	5,900 mg/m3
limestone	45 mg/m3	210 mg/m3	1,300 mg/m3
iron	3.2 mg/m3	35 mg/m3	150 mg/m3
silicon	45 mg/m3	100 mg/m3	630 mg/m3

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#### Permatex Steel Weld (Resin)

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Ingredient	Original IDLH	Revised IDLH
bisphenol A diglycidyl ether	Not Available	Not Available
limestone	Not Available	Not Available
iron	Not Available	Not Available
silicon	Not Available	Not Available
neopentyl glycol diglycidyl ether	Not Available	Not Available

#### **Occupational Exposure Banding**

Ingredient	Occupational Exposure Band Rating Occupational Exposure Band Limit	
bisphenol A diglycidyl ether	E	≤ 0.1 ppm
neopentyl glycol diglycidyl ether	Е	≤ 0.1 ppm
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.	

#### **Exposure controls**

### Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

#### Individual protection measures, such as personal protective equipment









#### Eye and face protection

- Safety glasses with side shields.
- ► Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.

#### Skin protection

#### See Hand protection below

## Hands/feet protection

#### NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care.

#### Body protection

#### See Other protection below

# • During repair or maintenance activities the potential exists for exposures to toxic metal particulate in excess of the occupational standards. Under these circumstances, protecting workers can require the use of specific work practices or procedures involving the combined use of ventilation, wet and vacuum cleaning methods, respiratory protection, decontamination, special protective clothing, and when necessary, restricted work zones.

#### Other protection

- Protective over-garments or work clothing must be worn by persons who may become contaminated with particulate during activities such as machining, furnace rebuilding, air cleaning equipment filter changes, maintenance, furnace tending, etc. Contaminated work clothing and over-garments must be managed in a controlled manner to prevent secondary exposure to workers of third parties, to prevent the spread of particulate to other areas, and to prevent particulate from being taken home by
- Personnel who handle and work with <u>molten metal</u> should utilise primary protective clothing like polycarbonate face shields, fire resistant tapper's jackets, neck shades (snoods), leggings, spats and similar equipment to prevent burn injuries.

#### Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of

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cartridge respirators is considered appropriate.

• Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

#### **SECTION 9 Physical and chemical properties**

#### Information on basic physical and chemical properties

Appearance	Gray liquid with mild odour.		
			I
Physical state	Liquid	Relative density (Water = 1)	1.52
Odour	Slight	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	>95	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Not Available	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	>1	VOC g/L	Not Available

#### **SECTION 10 Stability and reactivity**

Reactivity	See section 7
Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> <li>Presence of heat source and ignition source</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

#### **SECTION 11 Toxicological information**

#### Information on toxicological effects

Inhaled	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.  Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.  Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.  Inhalation hazard is increased at higher temperatures.
Ingestion	Reactive diluents exhibit a range of ingestion hazards. Small amounts swallowed incidental to normal handling operations are not likely to cause injury. However, swallowing larger amounts may cause injury.  The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.

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The material may accentuate any pre-existing dermatitis condition Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Open cuts, abraded or irritated skin should not be exposed to this material **Skin Contact** Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. There is some evidence to suggest that the material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering. If applied to the eyes, this material causes severe eye damage. Eye Eye contact with reactive diluents may cause slight to severe irritation with the possibility of chemical burns or moderate to severe damage to the cornea. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following. Chronic There has been some concern that this material can cause cancer or mutations but there is not enough data to make an Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Based on experience with similar materials, there is a possibility that exposure to the material may reduce fertility in humans at levels which do not cause other toxic effects.

Permatex Steel Weld	TOXICITY	IRRITATION
(Resin)	Not Available	Not Available
	TOXICITY	IRRITATION
bisphenol A diglycidyl ether	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit): 2 mg/24h - SEVERE
	Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>
etilei		Skin (rabbit): 500 mg - mild
		Skin: adverse effect observed (irritating) <sup>[1]</sup>
	TOXICITY	IRRITATION
	Oral (Rat) LD50: 6450 mg/kg <sup>[2]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
limestone		Skin (rabbit): 500 mg/24h-moderate
		Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
	тохісіту	IRRITATION
iron	Oral (Rat) LD50: 98600 mg/kg <sup>[2]</sup>	Not Available
	тохісіту	IRRITATION
silicon	Dermal (rabbit) LD50: >5000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	O1 (D-1) 1 D50 0400 // -[2]	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: 3160 mg/kg <sup>[2]</sup>	Skin. no adverse effect observed (not initating).
	TOXICITY	IRRITATION
neopentyl glycol diglycidyl		, ,
neopentyl glycol diglycidyl ether	TOXICITY	IRRITATION

Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS.
 Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

### BISPHENOL A DIGLYCIDYL ETHER

Animal testing over 13 weeks showed bisphenol A diglycidyl ether (BADGE) caused mild to moderate, chronic, inflammation of the skin

Reproductive and Developmental Toxicity: Animal testing showed BADGE given over several months caused reduction in body weight but had no reproductive effects.

Cancer-causing potential: It has been concluded that bisphenol A diglycidyl ether cannot be classified with respect to its cancer-causing potential in humans.

Genetic toxicity: Laboratory tests on genetic toxicity of BADGE have so far been negative.

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Permatex Steel Weld (Resin)

Immunotoxicity: Animal testing suggests regular injections of diluted BADGE may result in sensitization. Consumer exposure: Comsumer exposure to BADGE is almost exclusively from migration of BADGE from can coatings into food. Testing has not found any evidence of hormonal disruption. Bisphenol A may have effects similar to female sex hormones and when administered to pregnant women, may damage the foetus. It may also damage male reproductive organs and sperm. Glycidyl ethers can cause genetic damage and cancer, 55badger The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Eye (rabbit) 0.75: mg/24h - No evidence of carcinogenic properties. No evidence of mutagenic or teratogenic effects. The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to LIMESTONE irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe SILICON bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. No significant acute toxicological data identified in literature search. Injection of silicon into the peritoneal cavity produced only minor local trauma and foreign body reaction. In animal testing, silicon dioxide given by mouth did not cause clinical signs or cell changes. Silicon dioxide was largely eliminated in the faeces. The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. **NEOPENTYL GLYCOL** \* Anchor SDS] **DIGLYCIDYL ETHER** The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic **BISPHENOL A** skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. **DIGLYCIDYL ETHER &** Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) share many common characteristics with respect to animal NEOPENTYL GLYCOL toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative. **DIGLYCIDYL ETHER** For 1.2-butylene oxide (ethyloxirane): In animal testing, ethyloxirane increased the incidence of tumours of the airways in animals exposed via inhalation. However, tumours were not observed in mice chronically exposed via skin. Two structurally related substances, oxirane (ethylene oxide) and methyloxirane (propylene oxide), which are also direct-acting alkylating agents, have been classified as causing cancer. **Acute Toxicity** × Carcinogenicity × Skin Irritation/Corrosion Reproductivity Serious Eve STOT - Single Exposure Damage/Irritation Respiratory or Skin STOT - Repeated Exposure × sensitisation

> X - Data either not available or does not fill the criteria for classification Leaend:

×

Data available to make classification

**Aspiration Hazard** 

#### **SECTION 12 Ecological information**

Mutagenicity

#### Toxicity

Permatex Steel Weld (Resin)	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
bisphenol A diglycidyl	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	1.1mg	/l 2
	EC50	72h	Algae or other aquatic plants	9.4mg	/1 2
ether	NOEC(ECx)	504h	Crustacea	0.3mg	/1 2
LCS	LC50	96h	Fish	1.2mg	/1 2
limestone	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>14mg/l	2

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	NOEC(ECx)	1h		Fish		4-320mg/l	4
	LC50	96h		Fish		>165200mg/L	4
	Endpoint	Test Duration (hr)	Sţ	pecies	Valu	e	Source
	EC50	48h	Cr	rustacea	>100	)mg/l	2
iron	EC50	72h	Al	gae or other aquatic plants	18m	g/l	2
	NOEC(ECx)	48h	Al	gae or other aquatic plants	0.1-4	lmg/l	4
L	LC50	96h	Fis	sh	0.004	499-0.00819mg/l	4
	Endpoint	Test Duration (hr)		Species		Value	Source
silicon	EC50	72h		Algae or other aquatic plants		~250mg/l	2
	EC10(ECx)	1.28h		Algae or other aquatic plants		>=66<=88mg/l	2
	Endpoint	Test Duration (hr)		Species		Value	Source
neopentyl glycol diglycidyl ether	Not	Not Available		Not Available		Not Available	Not Available
	Available					/ (Valiable	

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

DO NOT discharge into sewer or waterways.

#### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
bisphenol A diglycidyl ether	HIGH	HIGH
neopentyl glycol diglycidyl ether	HIGH	HIGH

#### **Bioaccumulative potential**

Ingredient	Bioaccumulation
bisphenol A diglycidyl ether	MEDIUM (LogKOW = 3.8446)
neopentyl glycol diglycidyl ether	LOW (LogKOW = 0.2342)

#### Mobility in soil

Ingredient	Mobility
bisphenol A diglycidyl ether	LOW (Log KOC = 1767)
neopentyl glycol diglycidyl ether	LOW (Log KOC = 10)

#### **SECTION 13 Disposal considerations**

#### Waste treatment methods

**Product / Packaging** 

disposal

- ▶ Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

#### Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ► Reduction
- ► Reuse
- ► Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.

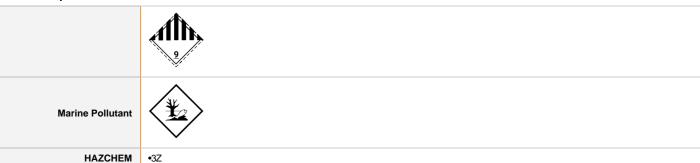
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- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- ▶ Recycle wherever possible or consult manufacturer for recycling options.
- ▶ Consult State Land Waste Authority for disposal.
- ▶ Bury or incinerate residue at an approved site.
- Recycle containers if possible, or dispose of in an authorised landfill.

#### **SECTION 14 Transport information**

#### **Labels Required**



#### Land transport (ADG)

14.1. UN number or ID number	3082		
14.2. UN proper shipping name	ENVIRONMENTALLY	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A diglycidyl ether)	
14.3. Transport hazard class(es)	Class Subsidiary Hazard	9 Not Applicable	
14.4. Packing group	III		
14.5. Environmental hazard	Environmentally hazardous		
14.6. Special precautions for user	Special provisions Limited quantity	274 331 335 375 AU01 5 L	

Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 are not subject to this Code when transported by road or rail in;

- (a) packagings;
- (b) IBCs; or
- (c) any other receptacle not exceeding 500 kg(L).
- Australian Special Provisions (SP AU01) ADG Code 7th Ed.

### Air transport (ICAO-IATA / DGR)

14.1. UN number	3082			
14.2. UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (contains bisphenol A diglycidyl ether)			
14.3. Transport hazard class(es)	ICAO/IATA Class	9		
	ICAO / IATA Subsidiary Hazard	Not Applicable		
	ERG Code	9L		
14.4. Packing group	III			
14.5. Environmental hazard	Environmentally hazardous			
14.6. Special precautions for user	Special provisions		A97 A158 A197 A215	
	Cargo Only Packing Instructions		964	
	Cargo Only Maximum Qty / Pack		450 L	
	Passenger and Cargo Packing Instructions		964	

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Passenger and Cargo Maximum Qty / Pack	450 L
Passenger and Cargo Limited Quantity Packing Instructions	Y964
Passenger and Cargo Limited Maximum Qty / Pack	30 kg G

#### Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3082	
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A diglycidyl ether)	
14.3. Transport hazard class(es)	IMDG Class	9
	IMDG Subsidiary Ha	azard Not Applicable
14.4. Packing group	III	
14.5 Environmental hazard	Marine Pollutant	
14.6. Special precautions for user	EMS Number	F-A , S-F
	Special provisions	274 335 969
	Limited Quantities	5 L

#### 14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

#### 14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
bisphenol A diglycidyl ether	Not Available
limestone	Not Available
iron	Not Available
silicon	Not Available
neopentyl glycol diglycidyl ether	Not Available

#### 14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
bisphenol A diglycidyl ether	Not Available
limestone	Not Available
iron	Not Available
silicon	Not Available
neopentyl glycol diglycidyl ether	Not Available

#### **SECTION 15 Regulatory information**

#### Safety, health and environmental regulations / legislation specific for the substance or mixture

#### bisphenol A diglycidyl ether is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

#### limestone is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

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#### iron is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 2

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

#### silicon is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

#### neopentyl glycol diglycidyl ether is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

#### **Additional Regulatory Information**

Not Applicable

#### **National Inventory Status**

National Inventory	Status	
Australia - AIIC / Australia Non-Industrial Use	Yes	
Canada - DSL	Yes	
Canada - NDSL	No (bisphenol A diglycidyl ether; iron; silicon; neopentyl glycol diglycidyl ether)	
China - IECSC	Yes	
Europe - EINEC / ELINCS / NLP	Yes	
Japan - ENCS	No (iron; silicon)	
Korea - KECI	Yes	
New Zealand - NZIoC	Yes	
Philippines - PICCS	Yes	
USA - TSCA	Yes	
Taiwan - TCSI	Yes	
Mexico - INSQ	No (bisphenol A diglycidyl ether; neopentyl glycol diglycidyl ether)	
Vietnam - NCI	Yes	
Russia - FBEPH	No (neopentyl glycol diglycidyl ether)	
Legend:	Yes = All CAS declared ingredients are on the inventory  No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.	

#### **SECTION 16 Other information**

Revision Date	14/03/2024
Initial Date	09/06/2023

#### **SDS Version Summary**

Version	Date of Update	Sections Updated
3.1	13/06/2023	Physical and chemical properties - Appearance, Transport Information
4.1	14/03/2024	Physical and chemical properties - Appearance, Identification of the substance / mixture and of the company / undertaking - Synonyms, Name

#### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

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The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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