

5 MINUTE PLASTIC WELD (ACTIVATOR)

ITW Polymers & Fluids

Chemwatch Hazard Alert Code: 3

Chemwatch: 5613-76

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Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	5 MINUTE PLASTIC WELD (ACTIVATOR)
Chemical Name	Not Applicable
Synonyms	Part Number: PX84115
Proper shipping name	ADHESIVES containing flammable liquid (contains methyl methacrylate)
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Activator Use according to manufacturer's directions.
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	ITW Polymers & Fluids	ITW Polymers & Fluids NZ
Address	100 Hassall New South Wales 2164 Australia	Unit 2/38 Trugood Drive 2013 New Zealand
Telephone	+61 2 9757 8800	+64 9272 1940
Fax	Not Available	Not Available
Website	Not Available	Not Available
Email	orders@itwvf.com.au	info@aamtech.co.nz

Emergency telephone number

Association / Organisation	Chemwatch	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone numbers	1800 951 288	+61 1800 951 288
Other emergency telephone numbers	+61 2 9186 1132	+61 3 9573 3188

Once connected and if the message is not in your preferred language then please dial 01



SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	S6
Classification [1]	Flammable Liquids Category 2, Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	 
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5 MINUTE PLASTIC WELD (ACTIVATOR)

Signal word	Danger
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Hazard statement(s)

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.

Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P103	Read carefully and follow all instructions.

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P240	Ground and bond container and receiving equipment.

Precautionary statement(s) Response

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P302+P352	IF ON SKIN: Wash with plenty of water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
80-62-6	60-100	<u>methyl methacrylate</u>
64742-82-1.	0.1-1	<u>naphtha_petroleum_hydrodesulfurised heavy</u>

Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately flush body and clothes with large amounts of water, using safety shower if available.

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	<ul style="list-style-type: none"> ▶ Quickly remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay.
Ingestion	<ul style="list-style-type: none"> ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Seek medical advice.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Use water delivered as a fine spray to control fire and cool adjacent area.
Fire/Explosion Hazard	<p>Combustion products include:</p> <p>carbon dioxide (CO₂)</p> <ul style="list-style-type: none"> ▶ Liquid and vapour are highly flammable. ▶ Severe fire hazard when exposed to heat, flame and/or oxidisers. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. <p>nitrogen oxides (NO_x)</p> <p>other pyrolysis products typical of burning organic material.</p> <p>May emit clouds of acrid smoke</p> <p>May emit poisonous fumes.</p> <p>May emit corrosive fumes.</p>
HAZCHEM	•3YE

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment.
Major Spills	<p>Moderate hazard.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard.

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- ▶ Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Most acrylic monomers have low viscosity therefore pouring, material transfer and processing of these materials do not necessitate heating. ▶ Viscous monomers may require heating to facilitate handling. To facilitate product transfer from original containers, product must be heated to no more than 60 deg. C. (140 F.), for not more than 24 hours. ▶ DO NOT allow clothing wet with material to stay in contact with skin ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps.
Other information	<ul style="list-style-type: none"> ▶ Polymerisation may occur slowly at room temperature. ▶ Store below 38 deg. C. ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ No smoking, naked lights or ignition sources. ▶ Store in a cool, dry, well-ventilated area.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Metal can or drum ▶ Packaging as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	<ul style="list-style-type: none"> ▶ Avoid reaction with oxidising agents

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	methyl methacrylate	Methyl methacrylate	50 ppm / 208 mg/m3	416 mg/m3 / 100 ppm	Not Available	Not Available
Australia Exposure Standards	naphtha, petroleum, hydrodesulfurised heavy	White spirits	790 mg/m3	Not Available	Not Available	Not Available


Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
methyl methacrylate	Not Available	Not Available	Not Available
naphtha, petroleum, hydrodesulfurised heavy	350 mg/m3	1,800 mg/m3	40,000 mg/m3
naphtha, petroleum, hydrodesulfurised heavy	1,200 mg/m3	6,700 mg/m3	40,000 mg/m3
naphtha, petroleum, hydrodesulfurised heavy	1,200 mg/m3	6,700 mg/m3	40,000 mg/m3
naphtha, petroleum, hydrodesulfurised heavy	1,100 mg/m3	1,800 mg/m3	40,000 mg/m3
naphtha, petroleum, hydrodesulfurised heavy	1,200 mg/m3	6,700 mg/m3	40,000 mg/m3
naphtha, petroleum, hydrodesulfurised heavy	1,100 mg/m3	1,800 mg/m3	40,000 mg/m3
naphtha, petroleum, hydrodesulfurised heavy	300 mg/m3	1,800 mg/m3	29500** mg/m3

Ingredient	Original IDLH	Revised IDLH
methyl methacrylate	1,000 ppm	Not Available
naphtha, petroleum, hydrodesulfurised heavy	20,000 mg/m3 / 1,100 ppm / 1,000 ppm	Not Available

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Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
Individual protection measures, such as personal protective equipment	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure. ▶ Chemical goggles. Whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted. [AS/NZS 1337.1, EN166 or national equivalent] ▶ Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection.
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▶ Elbow length PVC gloves <p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care.</p>
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ P.V.C apron. ▶ Barrier cream. ▶ Skin cleansing cream.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	White liquid with methyl methacrylate odour, partly miscible in water.		
Physical state	Liquid	Relative density (Water = 1)	0.95
Odour	Characteristic	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	421
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	101	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	12	Taste	Not Available
Evaporation rate	>1	Explosive properties	Not Available

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Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	3.73	Gas group	Not Available
Solubility in water	Partly miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	>3	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Stable under controlled storage conditions provided material contains adequate stabiliser / polymerisation inhibitor. ▶ Bulk storages may have special storage requirements ▶ WARNING: Gradual decomposition in strong, sealed containers may lead to a large pressure build-up and subsequent explosion. Rapid and violent polymerisation possible at temperatures above 32 deg c. ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>There is strong evidence to suggest that this material can cause, if inhaled once, very serious, irreversible damage of organs. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.</p> <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. If exposure to highly concentrated vapour atmosphere is prolonged this may lead to narcosis, unconsciousness, even coma and unless resuscitated - death.</p>
Ingestion	<p>There is strong evidence to suggest that this material can cause, if swallowed once, very serious, irreversible damage of organs. Accidental ingestion of the material may be damaging to the health of the individual.</p>
Skin Contact	<p>This material can cause inflammation of the skin on contact in some persons.</p> <p>There is strong evidence to suggest that this material, on a single contact with skin, can cause very serious, irreversible damage of organs.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>The liquid may be able to be mixed with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritant dermatitis as described in EC Directives.</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>This material can cause eye irritation and damage in some persons.</p>
Chronic	<p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.</p> <p>There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p>

5 MINUTE PLASTIC WELD (ACTIVATOR)	TOXICITY	IRRITATION
	Not Available	Not Available
methyl methacrylate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5000 mg/kg ^[2]	Eye (rabbit): 150 mg
	Inhalation (Rat) LC50: 29.8 mg/l4h ^[1]	Skin (rabbit): 10000 mg/kg (open)

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	Oral (Rat) LD50: 7872 mg/kg ^[2]	
naphtha, petroleum, hydrodesulfurised heavy	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >1900 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation (Rat) LC50: >1.58 mg/4h ^[1]	Skin: adverse effect observed (irritating) ^[1]
	Oral (Rat) LD50: >4500 mg/kg ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

METHYL METHACRYLATE	Inhalation (human) TCLo: 60 mg/m ³ (15 ppm) [* Manuf. Rohm & Haas] The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. MMA is absorbed after inhalation, oral intake and less readily through the skin. Following inhalation it is partly deposited in the airway where it is metabolised by local enzymes. Acute toxicity is low. Skin, eye and airway irritation can result as well as degeneration of the smell function of the nose. Where no "official" classification for acrylates and methacrylates exists, there have been cautious attempts to create classifications in the absence of contrary evidence. For example Monoalkyl or monoarylestere of acrylic acids should be classified as R36/37/38 and R51/53 Monoalkyl or monoaryl esters of methacrylic acid should be classified as R36/37/38 The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Based on the available oncogenicity data and without a better understanding of the carcinogenic mechanism the Health and Environmental Review Division (HERD), Office of Toxic Substances (OTS), of the US EPA previously concluded that all chemicals that contain the acrylate or methacrylate moiety (CH ₂ =CHCOO or CH ₂ =C(CH ₃)COO) should be considered to be a carcinogenic hazard unless shown otherwise by adequate testing. This position has now been revised and acrylates and methacrylates are no longer <i>de facto</i> carcinogens.
	NAPHTHA, PETROLEUM, HYDRODESULFURISED HEAVY No significant acute toxicological data identified in literature search. Animal studies indicate that normal, branched and cyclic paraffins are absorbed from the gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent than iso- or cyclo-paraffins. The major classes of hydrocarbons are well absorbed into the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with fats in the diet. Some hydrocarbons may appear unchanged as in the lipoprotein particles in the gut lymph, but most hydrocarbons partly separate from fats and undergo metabolism in the gut cell.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

5 MINUTE PLASTIC WELD (ACTIVATOR)	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
methyl methacrylate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	69mg/l	1
	EC50	96h	Algae or other aquatic plants	170mg/l	1

Continued...

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	EC50	72h	Algae or other aquatic plants	>110mg/l	2
	EC0(ECx)	48h	Crustacea	48mg/l	1
	LC50	96h	Fish	>79mg/l	2
naphtha, petroleum, hydrodesulfurised heavy	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	72h	Algae or other aquatic plants	0.1mg/l	1
	EC50	72h	Algae or other aquatic plants	13mg/l	1
	EC50	48h	Crustacea	>0.002mg/l	2
	EC50	96h	Algae or other aquatic plants	64mg/l	2
	EC50(ECx)	48h	Crustacea	>0.002mg/l	2
	EC50	96h	Algae or other aquatic plants	0.58mg/l	2
	NOEC(ECx)	504h	Crustacea	0.097mg/l	2
	EC50	72h	Algae or other aquatic plants	0.53mg/l	2
	EC50	48h	Crustacea	>100mg/l	1
	EC50	96h	Algae or other aquatic plants	450mg/l	1
	EC50(ECx)	48h	Crustacea	>100mg/l	1
	EC50	96h	Algae or other aquatic plants	64mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	<0.1mg/l	1
	EC50	72h	Algae or other aquatic plants	6.5mg/l	1
	LC50	96h	Fish	>100000mg/L	4
	EC50(ECx)	24h	Crustacea	36mg/l	1
	LC50	96h	Fish	0.00746mg/l	4
	NOEC(ECx)	72h	Algae or other aquatic plants	<0.1mg/l	1
	LC50	96h	Fish	8.8mg/l	4
	EC50	48h	Crustacea	2.7-5.1mg/l	4
	EC50	96h	Algae or other aquatic plants	64mg/l	2
	EC50	72h	Algae or other aquatic plants	6.5mg/l	1
	EC50	96h	Algae or other aquatic plants	64mg/l	2
	EC50	72h	Algae or other aquatic plants	6.5mg/l	1
	NOEC(ECx)	72h	Algae or other aquatic plants	<0.1mg/l	1
	EC50	96h	Algae or other aquatic plants	0.277mg/l	2
NOEC(ECx)	720h	Fish	0.02mg/l	2	
LC50	96h	Fish	0.14mg/l	2	

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
methyl methacrylate	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
methyl methacrylate	LOW (BCF = 6.6)

Mobility in soil

Ingredient	Mobility
methyl methacrylate	LOW (Log KOC = 10.14)

SECTION 13 Disposal considerations

Waste treatment methods

Continued...

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Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▶ Reduction ▶ Reuse ▶ Recycling ▶ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.</p> <ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Authority for disposal. ▶ Bury or incinerate residue at an approved site. ▶ Recycle containers if possible, or dispose of in an authorised landfill.
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SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO
HAZCHEM	•3YE

Land transport (ADG)

14.1. UN number or ID number	1133	
14.2. UN proper shipping name	ADHESIVES containing flammable liquid (contains methyl methacrylate)	
14.3. Transport hazard class(es)	Class	3
	Subsidiary Hazard	Not Applicable
14.4. Packing group	II	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Special provisions	Not Applicable
	Limited quantity	5 L

Air transport (ICAO-IATA / DGR)

14.1. UN number	1133	
14.2. UN proper shipping name	Adhesives containing flammable liquid (contains methyl methacrylate)	
14.3. Transport hazard class(es)	ICAO/IATA Class	3
	ICAO / IATA Subsidiary Hazard	Not Applicable
	ERG Code	3L
14.4. Packing group	II	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Special provisions	A3
	Cargo Only Packing Instructions	364
	Cargo Only Maximum Qty / Pack	60 L
	Passenger and Cargo Packing Instructions	353

5 MINUTE PLASTIC WELD (ACTIVATOR)

Passenger and Cargo Maximum Qty / Pack	5 L
Passenger and Cargo Limited Quantity Packing Instructions	Y341
Passenger and Cargo Limited Maximum Qty / Pack	1 L

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1133	
14.2. UN proper shipping name	ADHESIVES containing flammable liquid (contains methyl methacrylate)	
14.3. Transport hazard class(es)	IMDG Class	3
	IMDG Subsidiary Hazard	Not Applicable
14.4. Packing group	II	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	EMS Number	F-E , S-D
	Special provisions	Not Applicable
	Limited Quantities	5 L

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
methyl methacrylate	Not Available
naphtha, petroleum, hydrodesulfurised heavy	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
methyl methacrylate	Not Available
naphtha, petroleum, hydrodesulfurised heavy	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

methyl methacrylate is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

naphtha, petroleum, hydrodesulfurised heavy is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (methyl methacrylate; naphtha, petroleum, hydrodesulfurised heavy)
China - IECSC	Yes

5 MINUTE PLASTIC WELD (ACTIVATOR)

National Inventory	Status
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	<p>Yes = All CAS declared ingredients are on the inventory</p> <p>No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</p>

SECTION 16 Other information

Revision Date	15/06/2023
Initial Date	15/06/2023

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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TEL (+61 3) 9572 4700.

5 MINUTE PLASTIC WELD (ACTIVATOR)

5 MINUTE PLASTIC WELD (ADHESIVE)

ITW Polymers & Fluids

Chemwatch Hazard Alert Code: 4

Chemwatch: 5613-75

Issue Date: 14/06/2023

Version No: 2.1

Print Date: 04/04/2024

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	5 MINUTE PLASTIC WELD (ADHESIVE)
Chemical Name	Not Applicable
Synonyms	Part Number: PX84115
Proper shipping name	ADHESIVES containing flammable liquid (contains methyl methacrylate)
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Adhesive Use according to manufacturer's directions.
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	ITW Polymers & Fluids	ITW Polymers & Fluids NZ
Address	100 Hassall New South Wales 2164 Australia	Unit 2/38 Trugood Drive 2013 New Zealand
Telephone	+61 2 9757 8800	+64 9272 1940
Fax	Not Available	Not Available
Website	Not Available	Not Available
Email	orders@itwvf.com.au	info@aamtech.co.nz

Emergency telephone number

Association / Organisation	Chemwatch	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone numbers	1800 951 288	+61 1800 951 288
Other emergency telephone numbers	+61 2 9186 1132	+61 3 9573 3188

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	S6
Classification ^[1]	Flammable Liquids Category 2, Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 1A, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Germ Cell Mutagenicity Category 2, Carcinogenicity Category 1B, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
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Signal word	Danger
-------------	--------

Hazard statement(s)

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.

Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P103	Read carefully and follow all instructions.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If more than 15 mins from Doctor, INDUCE VOMITING (if conscious).
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
------	--

SECTION 3 Composition / information on ingredients**Substances**

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
80-62-6	30-60	<u>methyl methacrylate</u>
98-59-9	5-10	<u>toluene-4-sulfonyl chloride</u>
28961-43-5	5-10	<u>trimethylolpropane triacrylate, ethoxylated</u>
128-37-0	5-10	<u>2,6-di-tert-butyl-4-methylphenol</u>
79-41-4	5-10	<u>methacrylic acid</u>
80-15-9	1-5	<u>cumyl hydroperoxide</u>
98-82-8	0.1-1	<u>cumene</u>

Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available

Continued...

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▶ Quickly remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay.
Ingestion	<ul style="list-style-type: none"> ▶ Avoid giving milk or oils. ▶ Avoid giving alcohol. ▶ For advice, contact a Poisons Information Centre or a doctor at once. ▶ Urgent hospital treatment is likely to be needed. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Transport to hospital or doctor without delay. ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours. Treat symptomatically.

For acute or short term repeated exposures to strong acids:

- ▶ Airway problems may arise from laryngeal edema and inhalation exposure. Treat with 100% oxygen initially.
- ▶ Respiratory distress may require cricothyroidotomy if endotracheal intubation is contraindicated by excessive swelling
- ▶ Intravenous lines should be established immediately in all cases where there is evidence of circulatory compromise.
- ▶ Strong acids produce a coagulation necrosis characterised by formation of a coagulum (eschar) as a result of the desiccating action of the acid on proteins in specific tissues.

INGESTION:

- ▶ Immediate dilution (milk or water) within 30 minutes post ingestion is recommended.
- ▶ **DO NOT attempt to neutralise the acid since exothermic reaction may extend the corrosive injury.**
- ▶ Be careful to avoid further vomit since re-exposure of the mucosa to the acid is harmful. Limit fluids to one or two glasses in an adult.
- ▶ Charcoal has no place in acid management.
- ▶ Some authors suggest the use of lavage within 1 hour of ingestion.

SKIN:

- ▶ Skin lesions require copious saline irrigation. Treat chemical burns as thermal burns with non-adherent gauze and wrapping.
- ▶ Deep second-degree burns may benefit from topical silver sulfadiazine.

EYE:

- ▶ Eye injuries require retraction of the eyelids to ensure thorough irrigation of the conjunctival cul-de-sacs. Irrigation should last at least 20-30 minutes. **DO NOT use neutralising agents or any other additives.** Several litres of saline are required.
- ▶ Cycloplegic drops, (1% cyclopentolate for short-term use or 5% homatropine for longer term use) antibiotic drops, vasoconstrictive agents or artificial tears may be indicated dependent on the severity of the injury.
- ▶ Steroid eye drops should only be administered with the approval of a consulting ophthalmologist).

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.

Continued...

- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water course.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Liquid and vapour are highly flammable. ▶ Severe fire hazard when exposed to heat, flame and/or oxidisers. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. <p>Combustion products include: carbon dioxide (CO₂) hydrogen chloride phosgene nitrogen oxides (NO_x) sulfur oxides (SO_x) other pyrolysis products typical of burning organic material. May emit clouds of acrid smoke</p>
HAZCHEM	•3YE

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment.
Major Spills	<ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Containers, even those that have been emptied, may contain explosive vapours. ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▶ DO NOT allow clothing wet with material to stay in contact with skin ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps.
Other information	<ul style="list-style-type: none"> ▶ Polymerisation may occur slowly at room temperature. ▶ Storage requires stabilising inhibitor content and dissolved oxygen content to be monitored. Refer to manufacturer's recommended levels. ▶ DO NOT overfill containers so as to maintain free head space above product. ▶ Blanketing or sparging with nitrogen or oxygen free gas will deactivate stabiliser. ▶ Store below 38 deg. C. ▶ Store in original containers in approved flame-proof area. ▶ No smoking, naked lights, heat or ignition sources. ▶ DO NOT store in pits, depression, basement or areas where vapours may be trapped. ▶ Keep containers securely sealed.

5 MINUTE PLASTIC WELD (ADHESIVE)

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Packing as supplied by manufacturer. ▶ Plastic containers may only be used if approved for flammable liquid. ▶ Check that containers are clearly labelled and free from leaks. ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▶ For manufactured product having a viscosity of at least 250 cSt.
Storage incompatibility	<ul style="list-style-type: none"> ▶ Avoid reaction with oxidising agents ▶ Avoid strong acids, bases.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	methyl methacrylate	Methyl methacrylate	50 ppm / 208 mg/m ³	416 mg/m ³ / 100 ppm	Not Available	Not Available
Australia Exposure Standards	2,6-di-tert-butyl-4-methylphenol	2,6-Di-tert-butyl-p-cresol	10 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	methacrylic acid	Methacrylic acid	20 ppm / 70 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	cumene	Cumene	25 ppm / 125 mg/m ³	375 mg/m ³ / 75 ppm	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
methyl methacrylate	Not Available	Not Available	Not Available
toluene-4-sulfonyl chloride	0.45 mg/m ³	5 mg/m ³	30 mg/m ³
methacrylic acid	Not Available	Not Available	Not Available
cumyl hydroperoxide	0.15 ppm	1.6 ppm	9.7 ppm
cumene	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
methyl methacrylate	1,000 ppm	Not Available
toluene-4-sulfonyl chloride	Not Available	Not Available
trimethylolpropane triacrylate, ethoxylated	Not Available	Not Available
2,6-di-tert-butyl-4-methylphenol	Not Available	Not Available
methacrylic acid	Not Available	Not Available
cumyl hydroperoxide	Not Available	Not Available
cumene	900 ppm	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
toluene-4-sulfonyl chloride	E	≤ 0.01 mg/m ³
trimethylolpropane triacrylate, ethoxylated	E	≤ 0.1 ppm
cumyl hydroperoxide	E	≤ 0.1 ppm


Notes:

Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p>
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Continued...

	Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.
Individual protection measures, such as personal protective equipment	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure. ▶ Chemical goggles. Whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted. [AS/NZS 1337.1, EN166 or national equivalent] ▶ Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection.
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▶ Elbow length PVC gloves ▶ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. <p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care.</p>
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.

Respiratory protection

Type AB-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Off white liquid with methyl methacrylate odour, slightly soluble in water.		
Physical state	Liquid	Relative density (Water = 1)	0.95
Odour	Characteristic	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	421
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	101	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	12	Taste	Not Available
Evaporation rate	>1	Explosive properties	Not Available

Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	3.73	Gas group	Not Available
Solubility in water	Partly miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	>3	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Stable under controlled storage conditions provided material contains adequate stabiliser / polymerisation inhibitor. ▶ Bulk storages may have special storage requirements ▶ WARNING: Gradual decomposition in strong, sealed containers may lead to a large pressure build-up and subsequent explosion. Rapid and violent polymerisation possible at temperatures above 32 deg c. ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>There is strong evidence to suggest that this material can cause, if inhaled once, very serious, irreversible damage of organs. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.</p> <p>Corrosive acids can cause irritation of the respiratory tract, with coughing, choking and mucous membrane damage. There may be dizziness, headache, nausea and weakness.</p> <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.</p> <p>Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p> <p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.</p> <p>If exposure to highly concentrated vapour atmosphere is prolonged this may lead to narcosis, unconsciousness, even coma and unless resuscitated - death.</p>
Ingestion	<p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>There is strong evidence to suggest that this material can cause, if swallowed once, very serious, irreversible damage of organs. Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)</p>
Skin Contact	<p>Skin contact with the material may be harmful; systemic effects may result following absorption.</p> <p>There is strong evidence to suggest that this material, on a single contact with skin, can cause very serious, irreversible damage of organs.</p> <p>Skin contact with acidic corrosives may result in pain and burns; these may be deep with distinct edges and may heal slowly with the formation of scar tissue.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>This material can cause inflammation of the skin on contact in some persons.</p>
Eye	<p>Direct eye contact with acid corrosives may produce pain, tears, sensitivity to light and burns. Mild burns of the epithelia generally recover rapidly and completely.</p> <p>If applied to the eyes, this material causes severe eye damage.</p> <p>Irritation of the eyes may produce a heavy secretion of tears (lachrymation).</p>
Chronic	<p>Repeated or prolonged exposure to acids may result in the erosion of teeth, swelling and/or ulceration of mouth lining. Irritation of airways to lung, with cough, and inflammation of lung tissue often occurs.</p> <p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>Strong evidence exists that this substance may cause irreversible mutations (though not lethal) even following a single exposure. Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p>

5 MINUTE PLASTIC WELD (ADHESIVE)

There is ample evidence that this material can be regarded as being able to cause cancer in humans based on experiments and other information.

This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.

Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother.

Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

Based on experience with similar materials, there is a possibility that exposure to the material may reduce fertility in humans at levels which do not cause other toxic effects.

5 MINUTE PLASTIC WELD (ADHESIVE)	TOXICITY	IRRITATION
	Not Available	Not Available
methyl methacrylate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5000 mg/kg ^[2]	Eye (rabbit): 150 mg
	Inhalation (Rat) LC50: 29.8 mg/l4h ^[1]	Skin (rabbit): 10000 mg/kg (open)
	Oral (Rat) LD50: 7872 mg/kg ^[2]	
toluene-4-sulfonyl chloride	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5010 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1]
	Oral (Rat) LD50: 4680 mg/kg ^[1]	Skin: adverse effect observed (irritating) ^[1]
trimethylolpropane triacrylate, ethoxylated	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >13000 mg/kg ^[2]	Eye (rabbit): 100 mg - moderate
	Oral (Rat) LD50: >2000 mg/kg ^[1]	Skin (rabbit): 500 mg - moderate
2,6-di-tert-butyl-4-methylphenol	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[2]	Eye (rabbit): 100 mg/24h-moderate
	Oral (Rat) LD50: 890 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
		Skin (human): 500 mg/48h - mild
		Skin (rabbit): 500 mg/48h-moderate
		Skin: no adverse effect observed (not irritating) ^[1]
methacrylic acid	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 500 mg/kg ^[2]	Not Available
	Inhalation (Rat) LC50: 7.1 mg/l4h ^[2]	
	Oral (Rat) LD50: 1060 mg/kg ^[2]	
cumyl hydroperoxide	TOXICITY	IRRITATION
	dermal (rat) LD50: 500 mg/kg ^[2]	Eye (rabbit): 1 mg
	Inhalation (Rat) LC50: 220 ppm4h ^[2]	Skin (rabbit): 500 mg - mild
	Oral (Rat) LD50: 382 mg/kg ^[2]	
cumene	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 2000 mg/kg ^[2]	Eye (rabbit): 500 mg/24h mild
	Inhalation (Rat) LC50: 39 mg/L4h ^[2]	Eye (rabbit): 86 mg mild
	Oral (Rat) LD50: 1400 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
		Skin (rabbit): 10 mg/24h mild
		Skin (rabbit): 100 mg/24h moderate
		Skin: no adverse effect observed (not irritating) ^[1]
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

METHYL METHACRYLATE

Inhalation (human) TCLo: 60 mg/m³(15 ppm) [* Manuf. Rohm & Haas]

Continued...

	MMA is absorbed after inhalation, oral intake and less readily through the skin. Following inhalation it is partly deposited in the airway where it is metabolised by local enzymes. Acute toxicity is low. Skin, eye and airway irritation can result as well as degeneration of the smell function of the nose.
TOLUENE-4-SULFONYL CHLORIDE	For toluene-4-sulfonyl chloride (also called 4-methylbenzenesulfonyl chloride): Animal testing showed that 4-methylbenzenesulfonyl chloride has low toxicity if swallowed, but caused skin irritation and both irritation and corrosion of the eyes; repeated exposure caused bloody saliva, staining around the mouth, difficult delivery and poor nursing (in mother animals) and irregular breathing. Tests to ascertain whether 4-methylbenzenesulfonyl chloride caused mutations were inconclusive. The substance, at low doses, was found not to cause significant reproductive or developmental toxicity. No significant acute toxicological data identified in literature search.
TRIMETHYLOLPROPANE TRIACRYLATE, ETHOXYLATED	UV (ultraviolet) / EB (electron beam) acrylates are generally of low toxicity. UV/EB acrylates are divided into two groups the "stenomeric" and "eurymeric" acrylates. Stenomeric acrylates are usually more hazardous than the eurymeric substances.
2,6-DI-TERT-BUTYL-4-METHYLPHENOL	<p>* Degussa SDS Effects such as behavioral changes, reduction in body weight gain, and decrement in body weight have been observed after long-term administration of BHT to mice and rats. Toxic effects may be attributed more to BHT metabolites than to their parent compound, only a few studies have focused on their carcinogenicity and toxicity, and not only on that of BHT. The metabolite BHT-QM (syn: 2,6-di-tert-butyl-1,4-methylene-2,5-cyclohexadien-1-one, CAS RN: 2607-52-5) is a very reactive compound which is considered to play a significant role in hepatotoxicity, pneumotoxicity, and skin tumor promotion in mice. In addition, it was reported that another quinone derivative, BHT-OH(t)QM (syn 2-tert-butyl-6-(2-hydroxy-tert-butyl-4-methylene-2,5-cyclohexadien-1-one, CAS RN: 124755-19-7), is chemically more reactive than BHT-QM, and it has been recognized as the principal metabolite responsible for lung tumor promotion activity of BHT in mice. BHT has been reported to exert prooxidant effects under certain conditions. Thus, when BHT was added in excess to a wheat seedling medium in aerobic conditions, an enhancement of the generation rate of superoxide anion was observed. This is a reactive particle that may damage cellular structures at high concentrations. In addition, an increase in hepatic microsomal lipid peroxidation was observed in rats fed with diets containing 0.2% of BHT for 30 days. Due to this ability of BHT to exert prooxidant effects at high concentrations, it has been used to induce experimental models of oxidative stress in several animals and fungi in order to study the protective effects of other compounds. Some authors have reported that at high aeration rate, BHT can react with molecular oxygen rather than with the reactive oxygen species present, yielding BHT-phenoxy radical and superoxide anion. In addition, the phenolic radical itself may undergo redox recycling which can be a critical factor depending on the reductant involved. However, it has to be noted that BHT-phenoxy radical has been reported to be relatively stable. Furthermore, the potential reactivity of BHT-derived metabolites should be taken into account; some studies reported that not only BHT but also its metabolites, such as BHT-Q and BHT-QM, can act as prooxidant. As BHT undergoes several reactions during biotransformation, a large number of intermediate metabolites have been identified. However, their nature and concentration depend on the environmental conditions and on the animal species. Although the changes undergone by BHT during in vivo digestion processes have not been studied, after submission of a fluid deep-frying fat containing BHT and BHT-QM to an in vitro gastrointestinal digestion model, both these were detected in the digested samples. These results indicate that BHT and its toxic metabolite could remain bioaccessible for intestinal absorption. Studies concerning BHT metabolism have shown that, unlike other synthetic antioxidants, BHT is a potent inducer of the microsomal monooxygenase system and its major route of degradation is oxidation catalyzed by cytochrome P450. Studies have reported potential toxicity derived from the ingestion or administration of BHT. As for acute oral toxicity, although this is considered low in animals, it must be noted that 2 clinical cases were reported in patients who suffered acute neurotoxicity and gastritis after ingesting a high dose of BHT (4 and 80 g without medical prescription) to cure recurrent genital herpes. Regarding short-term subchronic toxicity studies, it has been reported that BHT causes dose-related increase in the incidence and severity of toxic nephrosis in mice, nephrotoxicity and pneumotoxicity in rats, and in chicken a marked congestion of the liver and kidney, as well as diffuse enlargement of the liver with rounded borders and rupture with hemorrhaging. It has to be noted that the EFSA Panel (2012) pointed out certain inconsistencies in the findings obtained from the short-term and subchronic toxicity studies. Several genotoxicity studies on BHT concluded that BHT does not represent a genotoxic risk, because most of the studies carried out to that date had shown BHT was not able to induce mutations or to damage deoxyribonucleic acid (DNA). Nevertheless, it must be mentioned that other studies reported contrary results. The effect of BHT and 7 of its metabolites on in vitro DNA cleavage was studied and the metabolites BHT-Q (syn: 2,6-di-tert-butyl-2,5-cyclohexadiene-1,4-dione, CAS RN: 719-22-2), BHT-CHO (syn: 3,5-di-tert-butyl-4-hydroxybenzaldehyde, CAS RN: 1620-98-0 and BHT-OOH (syn: 2,6-di-tert-butyl-4-methyl-4-hydroperoxy-2,5-cyclohexadien-1-one, CAS RN: 6485-57-0) were able to cleave DNA. The Panel on Food Additives and Nutrient Sources Added to Food of the European Food Safety Authority (EFSA) recognized that these positive genotoxicity results may be due to the prooxidative chemistry of BHT, which gives rise to reactive metabolites. Some studies addressed the carcinogenicity and chronic toxicity of BHT and its metabolites in rodents with contradictory results. Thus, mice-fed dietary BHT for a year developed marked hyperplasia of the hepatic bile ducts with an associated subacute cholangitis. Moreover, after 104 wk of administration of BHT, the formation of hepatocellular tumors in male mice was observed. After 10 months of feeding mice with a diet containing different amounts of BHT, an increased incidence of liver tumors in male, but not female, animals was also reported. However, in a similar study no evidence of the carcinogenicity of BHT administered to mice was observed. Several studies have demonstrated the potential of BHT to act either as a tumor promotor or as a tumor suppressor, modulating the carcinogenicity of some well-known carcinogens. Barbara Nieva-Echevarria et al: Comprehensive reviews in Food Science and Food Safety, Vol 14, Dec 2014 http://onlinelibrary.wiley.com/doi/10.1111/1541-4337.12121/pdf for bridged alkyl phenols:</p> <p>Acute toxicity: Acute oral and dermal toxicity data are available for all but two of the substances in the group. The data show that acute toxicity of these substances is low. The testing for acute toxicity spans five decades</p> <p>Repeat dose toxicity: Repeat dose studies on the members of this category include both subchronic and chronic exposures. The liver is identified as the target organ in rats for all of the substances tested. Data show that acute toxicity following oral and topical use of hindered phenols is low. They are not proven to cause mutations. However, long term use may affect the liver, thyroid, kidney and lymph nodes. Liver tumours have been reported.</p> <p>NOTE: Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA.</p>
METHACRYLIC ACID	For acid mists, aerosols, vapours Test results suggest that eukaryotic cells are susceptible to genetic damage when the pH falls to about 6.5. Cells from the respiratory tract have not been examined in this respect. Mucous secretion may protect the cells of the airway from direct exposure to inhaled acidic mists (which also protects the stomach lining from the hydrochloric acid secreted there).

	For methacrylic acid (MAA): Animal testing suggests that MAA is rapidly absorbed if given by mouth or inhaled. MAA causes adverse effects at the site of application, depending on the concentration and frequency or time of exposure. The undiluted acid causes skin and eye corrosion and damage to the airway. MAA is not sensitising.		
CUMYL HYDROPEROXIDE	Bacterial cell mutagen Equivocal tumorigen by RTECS criteria		
CUMENE	<p>Cumene is reasonably anticipated to be a human carcinogen based on sufficient evidence of carcinogenicity from studies in experimental animals. Cumene caused tumours at several tissue sites, including lung and liver in mice and kidney in male rats. Several proposed mechanisms of carcinogenesis support the relevance to humans of lung and liver tumours in experimental animals. Specifically, there is evidence that humans and experimental animals metabolise cumene through similar metabolic pathways. There is also evidence that cumene is genotoxic in some tissues, based on findings of DNA damage in rodent lung and liver. Furthermore, mutations of the K-ras oncogene and p53 tumor-suppressor gene observed in cumene-induced lung tumours in mice, along with altered expression of many other genes, resemble molecular alterations found in human lung and other cancers. The relevance of the kidney tumors to cancer in humans is uncertain; there is evidence that a species-specific mechanism not relevant to humans contributes to their induction, but it is possible that other mechanisms relevant to humans, such as genotoxicity, may also contribute to kidney-tumour formation in male rats.</p> <p>For aromatic terpenes: p-cymene and cumene have low toxic potential and are excreted in the urine. At very high doses in animal testing, with inco-ordination, damage to the kidneys and lung inflammation, with decrease in thymus weight, occurred. This group of substances does not seem to cause cancer, genetic damage or developmental toxicity and has low potential for reproductive toxicity.</p> <p>Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [National Toxicology Program: U.S. Dep. of Health & Human Services 2002]</p> <p>WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.</p>		
METHYL METHACRYLATE & TRIMETHYLOLPROPANE TRIACRYLATE, ETHOXYLATED	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions.		
METHYL METHACRYLATE & TOLUENE-4-SULFONYL CHLORIDE & TRIMETHYLOLPROPANE TRIACRYLATE, ETHOXYLATED & 2,6-DI-TERT-BUTYL-4-METHYLPHENOL & METHACRYLIC ACID & CUMYL HYDROPEROXIDE & CUMENE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.		
METHYL METHACRYLATE & TRIMETHYLOLPROPANE TRIACRYLATE, ETHOXYLATED & METHACRYLIC ACID	<p>Where no "official" classification for acrylates and methacrylates exists, there have been cautious attempts to create classifications in the absence of contrary evidence. For example</p> <p>Monalkyl or monoarylestere of acrylic acids should be classified as R36/37/38 and R51/53</p> <p>Monoalkyl or monoaryl estere of methacrylic acid should be classified as R36/37/38</p> <p>Based on the available oncogenicity data and without a better understanding of the carcinogenic mechanism the Health and Environmental Review Division (HERD), Office of Toxic Substances (OTS), of the US EPA previously concluded that all chemicals that contain the acrylate or methacrylate moiety (CH₂=CHCOO or CH₂=C(CH₃)COO) should be considered to be a carcinogenic hazard unless shown otherwise by adequate testing.</p> <p>This position has now been revised and acrylates and methacrylates are no longer <i>de facto</i> carcinogens.</p>		
METHYL METHACRYLATE & 2,6-DI-TERT-BUTYL-4-METHYLPHENOL	<p>The substance is classified by IARC as Group 3:</p> <p>NOT classifiable as to its carcinogenicity to humans.</p> <p>Evidence of carcinogenicity may be inadequate or limited in animal testing.</p>		
TOLUENE-4-SULFONYL CHLORIDE & METHACRYLIC ACID	<p>The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function.</p>		
TOLUENE-4-SULFONYL CHLORIDE & TRIMETHYLOLPROPANE TRIACRYLATE, ETHOXYLATED & 2,6-DI-TERT-BUTYL-4-METHYLPHENOL & METHACRYLIC ACID & CUMYL HYDROPEROXIDE & CUMENE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.		
TRIMETHYLOLPROPANE TRIACRYLATE, ETHOXYLATED & CUMYL HYDROPEROXIDE	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.		
Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	✓

5 MINUTE PLASTIC WELD (ADHESIVE)

Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✓
Mutagenicity	✓	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

5 MINUTE PLASTIC WELD (ADHESIVE)	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
methyl methacrylate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	69mg/l	1
	EC50	96h	Algae or other aquatic plants	170mg/l	1
	EC50	72h	Algae or other aquatic plants	>110mg/l	2
	EC0(ECx)	48h	Crustacea	48mg/l	1
	LC50	96h	Fish	>79mg/l	2
toluene-4-sulfonyl chloride	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	70mg/l	2
	EC50	72h	Algae or other aquatic plants	>100mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	2.6mg/l	2
	LC50	96h	Fish	55mg/l	2
trimethylolpropane triacrylate, ethoxylated	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	70.7mg/l	2
	EC50	72h	Algae or other aquatic plants	2.2mg/l	2
	LC50	96h	Fish	1.95mg/l	2
	EC10(ECx)	72h	Algae or other aquatic plants	0.323mg/l	2
2,6-di-tert-butyl-4-methylphenol	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	0.758mg/l	2
	BCF	1344h	Fish	220-2800	7
	ErC50	72h	Algae or other aquatic plants	>0.42mg/l	1
	EC50	48h	Crustacea	>0.17mg/l	2
	EC50	72h	Algae or other aquatic plants	>0.42mg/l	1
	EC0(ECx)	48h	Crustacea	>=0.31mg/l	1
	LC50	96h	Fish	>0.5mg/l	Not Available
methacrylic acid	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	>130mg/l	1
	EC50	96h	Algae or other aquatic plants	0.59mg/l	1
	EC50	72h	Algae or other aquatic plants	10mg/l	2
	NOEC(ECx)	96h	Algae or other aquatic plants	0.38mg/l	1
	LC50	96h	Fish	85mg/l	2
cumyl hydroperoxide	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	18.84mg/l	2
	NOEC(ECx)	96h	Fish	<0.64mg/l	4
	LC50	96h	Fish	3.9mg/l	2
cumene	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	4mg/l	1
	EC50	72h	Algae or other aquatic plants	1.29mg/l	2

Continued...

5 MINUTE PLASTIC WELD (ADHESIVE)

NOEC(ECx)	96h	Crustacea	0.4mg/l	1
LC50	96h	Fish	2.7mg/l	4

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
methyl methacrylate	LOW	LOW
toluene-4-sulfonyl chloride	HIGH	HIGH
2,6-di-tert-butyl-4-methylphenol	HIGH	HIGH
methacrylic acid	LOW	LOW
cumyl hydroperoxide	LOW (Half-life = 56 days)	LOW (Half-life = 5.42 days)
cumene	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
methyl methacrylate	LOW (BCF = 6.6)
toluene-4-sulfonyl chloride	LOW (LogKOW = 3.4886)
2,6-di-tert-butyl-4-methylphenol	HIGH (BCF = 2500)
methacrylic acid	LOW (LogKOW = 0.93)
cumyl hydroperoxide	LOW (BCF = 35.5)
cumene	LOW (BCF = 35.5)

Mobility in soil

Ingredient	Mobility
methyl methacrylate	LOW (Log KOC = 10.14)
toluene-4-sulfonyl chloride	LOW (Log KOC = 240.8)
2,6-di-tert-butyl-4-methylphenol	LOW (Log KOC = 23030)
methacrylic acid	HIGH (Log KOC = 1.895)
cumyl hydroperoxide	LOW (Log KOC = 2346)
cumene	LOW (Log KOC = 817.2)

SECTION 13 Disposal considerations

Waste treatment methods



Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▶ Reduction ▶ Reuse ▶ Recycling ▶ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.</p> <ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible.
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Continued...

- ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- ▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers.

SECTION 14 Transport information

Labels Required

	
Marine Pollutant	
HAZCHEM	•3YE

Land transport (ADG)

14.1. UN number or ID number	1133	
14.2. UN proper shipping name	ADHESIVES containing flammable liquid (contains methyl methacrylate)	
14.3. Transport hazard class(es)	Class	3
	Subsidiary Hazard	Not Applicable
14.4. Packing group	II	
14.5. Environmental hazard	Environmentally hazardous	
14.6. Special precautions for user	Special provisions	Not Applicable
	Limited quantity	5 L

Air transport (ICAO-IATA / DGR)

14.1. UN number	1133	
14.2. UN proper shipping name	Adhesives containing flammable liquid (contains methyl methacrylate)	
14.3. Transport hazard class(es)	ICAO/IATA Class	3
	ICAO / IATA Subsidiary Hazard	Not Applicable
	ERG Code	3L
14.4. Packing group	II	
14.5. Environmental hazard	Environmentally hazardous	
14.6. Special precautions for user	Special provisions	A3
	Cargo Only Packing Instructions	364
	Cargo Only Maximum Qty / Pack	60 L
	Passenger and Cargo Packing Instructions	353
	Passenger and Cargo Maximum Qty / Pack	5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y341
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1133	
14.2. UN proper shipping name	ADHESIVES containing flammable liquid (contains methyl methacrylate)	
14.3. Transport hazard class(es)	IMDG Class	3

	IMDG Subsidiary Hazard	Not Applicable
14.4. Packing group	II	
14.5 Environmental hazard	Marine Pollutant	
14.6. Special precautions for user	EMS Number	F-E , S-D
	Special provisions	Not Applicable
	Limited Quantities	5 L

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
methyl methacrylate	Not Available
toluene-4-sulfonyl chloride	Not Available
trimethylolpropane triacrylate, ethoxylated	Not Available
2,6-di-tert-butyl-4-methylphenol	Not Available
methacrylic acid	Not Available
cumyl hydroperoxide	Not Available
cumene	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
methyl methacrylate	Not Available
toluene-4-sulfonyl chloride	Not Available
trimethylolpropane triacrylate, ethoxylated	Not Available
2,6-di-tert-butyl-4-methylphenol	Not Available
methacrylic acid	Not Available
cumyl hydroperoxide	Not Available
cumene	Not Available

SECTION 15 Regulatory information**Safety, health and environmental regulations / legislation specific for the substance or mixture****methyl methacrylate is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

toluene-4-sulfonyl chloride is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

trimethylolpropane triacrylate, ethoxylated is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

2,6-di-tert-butyl-4-methylphenol is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

methacrylic acid is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

cumyl hydroperoxide is found on the following regulatory lists

Continued...

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australian Inventory of Industrial Chemicals (AIIC)

cumene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (methyl methacrylate; toluene-4-sulfonyl chloride; trimethylolpropane triacrylate, ethoxylated; methacrylic acid; cumyl hydroperoxide; cumene)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (trimethylolpropane triacrylate, ethoxylated)
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	14/06/2023
Initial Date	14/06/2023

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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TEL (+61 3) 9572 4700.

5 MINUTE PLASTIC WELD (ADHESIVE)